

6B



Tightening Torque Specifications

Fastening part	Tightening torque			Note
	N·m	kgf-m	lbf-ft	
Handlebar clamp bolt	23	2.3	17.0	
Throttle case bolt	3	0.3	2.5	
Handlebar balancer screw	5.5	0.55	4.0	
Steering stem lock-nut	80	8.0	58.0	
Steering stem head nut	90	9.0	65.0	
Front fork upper clamp bolt	23	2.3	17.0	
Handlebar holder nut	45	4.5	32.5	
Steering stem nut	20 N·m (2.0 kgf-m, 14.5 lbf-ft) → turn counterclockwise 0 – 1/4			

Reference:

For the tightening torques of fasteners not specified in this page, refer to:

[Handlebar Components](#)

[Handlebar Construction](#)

[Steering Stem Components](#)

[Fasteners Information](#)